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# MELTING RELATIONS IN THE SYSTEMS Na<sub>2</sub>O—Al<sub>2</sub>O<sub>3</sub>—SiO<sub>2</sub> AND K<sub>2</sub>O—Al<sub>2</sub>O<sub>3</sub>—SiO<sub>2</sub>.

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PHASE equilibrium relations in the ternary systems Na2O -Al<sub>2</sub>O<sub>3</sub>-SiO<sub>2</sub> and K<sub>2</sub>O-Al<sub>2</sub>O<sub>3</sub>-SiO<sub>2</sub> were studied concurrently during the years between 1929 and 1941. These studies were completed before the war and some of the very numerous data assembled, and the preparation of manuscripts for publication was started. Work on these articles was interrupted by the war and only recently has been resumed. forthcoming papers will give complete details of the studies. Because of the wide usefulness of the results in petrology and silicate technology, however, it seems desirable to make the final diagrams available at once. They are presented in this The data on which the diagrams are preliminary paper. based and a full discussion of the preparation of the compositions studied, quenching data, the results and some of the applications will appear later.

These studies are a part of the program at the Geophysical Laboratory for the determination of the mutual melting and crystallization relations in silicate systems of broad fundamental interest to petrology. The systems Na<sub>2</sub>O—Al<sub>2</sub>O<sub>3</sub>—SiO<sub>2</sub> and K<sub>2</sub>O—Al<sub>2</sub>O<sub>3</sub>—SiO<sub>2</sub> depict the mutual melting relations between two important groups of rock-forming minerals, the soda and potash feldspars, respectively, and the corresponding feldspathoids, and the relations of these minerals to corundum, mullite, alkali silicates, and the several forms of silica. The results have a direct bearing on the origin of rocks containing leucite, potash feldspar, albite, and nepheline and show the courses of crystallization of these minerals when excess of one or another of the component oxides is present in molten

mixtures. A knowledge of the phase relations in these alkali—alumina—silica systems was essential to an attack on the problems of the late stages in the crystallization of igneous rocks, because of their relation\* to the system KAlSiO<sub>4</sub>

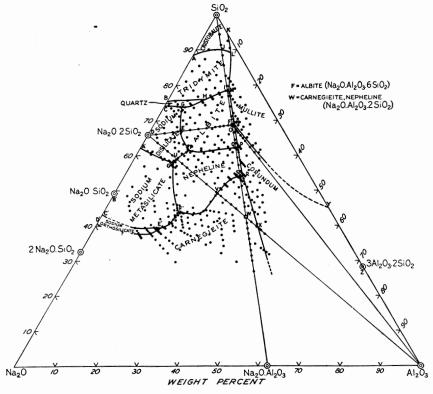


Fig. 1. Equilibrium diagram of the system Na<sub>2</sub>O—Al<sub>2</sub>O<sub>3</sub>—SiO<sub>2</sub> showing compositions studied and the fields of the primary crystalline phases.

—NaAlSiO<sub>4</sub>—SiO<sub>2</sub><sup>1</sup>, "petrogeny's residua system," investigation of which is well along towards completion. Moreover, the information gained on these systems provides the necessary basis for extension of the studies to systems having water as an additional component, in other words, to aqueo-igneous

\* The system  $KAlSiO_4$ —NaAlSiO<sub>4</sub>—SiO<sub>2</sub> is a ternary system within the quaternary system Na<sub>2</sub>O—K<sub>2</sub>O—Al<sub>2</sub>O<sub>3</sub>—SiO<sub>2</sub>, two of whose limiting systems are the ternary systems Na<sub>2</sub>O—Al<sub>2</sub>O<sub>3</sub>—SiO<sub>2</sub> and K<sub>2</sub>O—Al<sub>2</sub>O<sub>3</sub>—SiO<sub>2</sub>.

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<sup>1</sup>Schairer, J. F., and Bowen, N. L.: 1935, Preliminary report on equilibrium relations between feldspathoids, alkali-feldspars, and silica. Trans. Amer. Geophys. Union, pp. 325-328.

fusion. These extended studies should furnish useful knowledge concerning the natural processes operative in the crystallization of igneous magmas, the development of pegmatites and veins, and the hydrothermal alteration of minerals.

### THE SYSTEM-Na<sub>2</sub>O-Al<sub>2</sub>O<sub>3</sub>-SiO<sub>2</sub>.

The phase equilibrium relations in this ternary system are presented here by means of two phase equilibrium diagrams (Figs. 1 and 2) and two tables (Tables I and II).

Figure 1 shows the fields of the several crystalline phases which appear on the liquidus surface. These fields are separated by boundary curves which have arrows indicating falling temperature. These arrows show the positions of maxima on certain boundary curves. Dots represent the compositions which have been investigated. Tie lines joining coexistent solid phases divide the ternary system into sub-systems and constitute binary systems within the ternary system.\* That portion of the system Na<sub>2</sub>O—Al<sub>2</sub>O<sub>3</sub>—SiO<sub>2</sub> limited by Na<sub>2</sub>-SiO<sub>3</sub>, Na<sub>2</sub>Si<sub>2</sub>O<sub>5</sub>, and NaAlSiO<sub>4</sub> has already been reported<sup>2</sup> from this Laboratory.

There are seven binary systems within the ternary system  $Na_2O-Al_2O_3-SiO_2$  as follows:

- (1) Albite-silica
- (2) Sodium disilicate—albite
- (3) Albite-corundum
- (4) Nepheline, carnegieite—albite
- (5) Sodium disilicate—nepheline, carnegieite
- (6) Carnegieite—corundum
- (7) Carnegieite—Na<sub>2</sub>O.Al<sub>2</sub>O<sub>3</sub>

Data on two of these; nepheline, carnegieite—albite<sup>3</sup> and sodium disilicate—nepheline, carnegieite,<sup>4</sup> have already been reported from this Laboratory.

Two ternary compounds appear in the system Na<sub>2</sub>O—Al<sub>2</sub>O<sub>3</sub>
—SiO<sub>2</sub> in addition to the solid phases, which were found in

<sup>\*</sup>Some of these tie lines are not shown in Figs. 1 and 2.

<sup>&</sup>lt;sup>2</sup> Tilley, C. E.: 1933, Mineralog. petrog. Mitt., 43, 406-421. <sup>2</sup>Greig, J. W., and Barth, T. F. W.: 1938, AMER. JOUR. Sci., (5) 35A, 93-112.

<sup>\*</sup>See ref. 2.

the limiting binary systems Na<sub>2</sub>O—SiO<sub>2</sub><sup>5</sup> and Al<sub>2</sub>O<sub>3</sub>—SiO<sub>2</sub>.<sup>6</sup> Albite (Na<sub>2</sub>O.Al<sub>2</sub>O<sub>3</sub>.6SiO<sub>2</sub> or NaAlSi<sub>3</sub>O<sub>8</sub>) has a congruent melting point at 1118±3° C. and shows little or no solid solution. The compound Na<sub>2</sub>O.Al<sub>2</sub>O<sub>3</sub>.2SiO<sub>2</sub> (or NaAlSiO<sub>4</sub>) has two crystalline forms, nepheline stable below 1254±5° C.

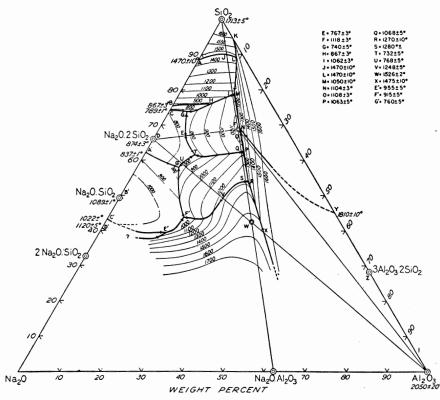


Fig. 2. Equilibrium diagram of the system Na<sub>2</sub>O—Al<sub>2</sub>O<sub>3</sub>—SiO<sub>3</sub> with isotherms.

and carnegieite stable from this temperature to its congruent melting point at 1526±2° C. Greig and Barth<sup>7</sup> have shown that both nepheline and carnegieite take up limited amounts of albite in solid solution. Tilley<sup>8</sup> has shown that, in

<sup>&</sup>lt;sup>8</sup> Kracek, F. C.: 1930, Jour. Phys. Chem., **34**, 1583-1598 and 1939, Jour. Amer. Chem. Soc., **61**, 2868-2870.

Bowen, N. L., and Greig, J. W.: 1924, Jour. Amer. Ceram. Soc., 7, 238-254.

<sup>&</sup>lt;sup>7</sup> See ref. 3.

See ref. 2.

the binary system sodium disilicate-nepheline, carnegieite, neither nepheline nor carnegieite shows any solid solution. There is a series of solid solutions from carnegieite towards Na2O.Al2O3 which was investigated only in part because of the high melting temperatures encountered in compositions of low silica content. These solid solutions occur as the primary phase in portions of the field labeled carnegieite (Fig. The several forms of silica (cristobalite, tridymite, and quartz) were encountered in their respective temperature ranges of stability except for compositions in and near the binary system albite-silica, which compositions are very viscous and sluggish and only cristobalite crystals were encountered even with long runs. In compositions which lie in the field where Al2O3 is the primary phase only corundum was present at liquidus temperatures. In some compositions

TABLE I.

Binary Invariant Points within the Ternary System
Na<sub>2</sub>O—Al<sub>2</sub>O<sub>3</sub>—SiO<sub>2</sub>.

Letter	Tempera-	
(Figures	ture	
1 and 2)	°C.	Solid and Liquid Phases
I	1062 ± 3	Albite, tridymite and liquid (Na <sub>2</sub> O 8.1 Al <sub>2</sub> O <sub>4</sub> 13.3 SiO <sub>2</sub> 78.6 or albite 68.5 silica 31.5)
J	1470 + 10	Tridymite, cristobalite and liquid (Na <sub>2</sub> O 3.7 Al <sub>2</sub> O <sub>6</sub> 6.1 SiO <sub>2</sub> 90.2 or albite 31.5 silica 68.5)
E	767 ± 3	Albite, sodium disilicate and liquid (Na <sub>2</sub> O 25.6 Al <sub>2</sub> O <sub>3</sub> 7.4 SiO <sub>2</sub> 67.0 or albite 38 sodium disilicate 62)
О	1108 ± 3	Albite, corundum and liquid (Na <sub>2</sub> O 11.6 Al <sub>2</sub> O <sub>3</sub> 20.7 SiO <sub>2</sub> 67.7 or albite 98.5 corundum 1.5)
X	$1475 \pm 10$	Carnegieite, corundum and liquid (Na <sub>2</sub> O 20.3 Al <sub>2</sub> O <sub>8</sub> 40.4 SiO <sub>2</sub> 39.3 or carnegieite 93 corundum 7)
Q	1068 ± 5	Albite, nepheline and liquid (Na <sub>2</sub> O 14.2 Al <sub>2</sub> O <sub>1</sub> 23.4 SiO <sub>2</sub> 62.4 or albite 76 nepheline 24) (Greig and Barth)
S	1280	Nepheline, carnegicite and liquid Na <sub>2</sub> O 17.5 Al <sub>2</sub> O <sub>8</sub> 28.8 SiO <sub>2</sub> 53.7 or albite 43 nepheline 57) (Greig and Barth)
U	768 ± 5	Nepheline, sodium disilicate and liquid (Na <sub>2</sub> O 30.5 Al <sub>2</sub> O <sub>3</sub> 10.4 SiO <sub>2</sub> 59.1 or nepheline 29 sodium disilicate 71) (Tilley)
v	1248 ± 5	Nepheline, carnegieite and liquid (Na <sub>2</sub> O 25.3 Al <sub>2</sub> O <sub>4</sub> 25.6 SiO <sub>2</sub> 49.1 or nepheline 71.4 sodium disilicate 28.6) (Tilley)

TABLE II.

Ternary Invariant Points in the System Na<sub>2</sub>O—Al<sub>2</sub>O<sub>3</sub>—SiO<sub>2</sub>.

(Tilley)  F' 915 ± 5 Nepheline, carnegieite, sodium metasilicate and liquid (Na <sub>2</sub> O 37.4 Al <sub>2</sub> O <sub>4</sub> 18.7 SiO <sub>5</sub> 43.9)  E' 955 ± 5 Carnegieite, sodium metasilicate, sodium orthosili-			
1 and 2)       °C.       Solid and Liquid Phases         G       . 740 ± 5       Albite, quartz, sodium disilicate and liquid (Na₂O 21.5 Al₂O₂ 4.7 SiO₂ 73.8)         H       867± 3       Quartz, tridymite, albite and liquid (Na₂O 15 Al₂O₂ 9 SiO₂ 76)         M       1050±10       Albite, tridymite, mullite and liquid (Na₂O 7.8 Al₂O₃ 13.5 SiO₂ 78.7)         L       1470±10       Tridymite, cristobalite, mullite and liquid (Na₂O 2 Al₂O₃ 9 SiO₂ 89)         N       1104±3       Albite, mullite, corundum and liquid (Na₂O 11.2 Al₂O₃ 20.0 SiO₂ 68.8)         P       1063±5       Albite, nepheline, corundum and liquid (Na₂O 13.8 Al₂O₃ 23.8 SiO₂ 62.4)         R       1270±10       Nepheline, carnegieite, corundum and liquid (Na₂O 17.0 Al₂O₃ 29.5 SiO₂ 53.5)         T       732±5       Albite, nepheline, sodium disilicate and liquid (Na₂O 26.0 Al₂O₃ 12.5 SiO₂ 61.5)         G'       760±5       Nepheline, sodium disilicate, sodium metasilicate and liquid (Na₂O 37.4 Al₂O₃ 18.7 SiO₂ 43.9)         E'       915±5       Nepheline, carnegieite, sodium metasilicate, sodium orthosilicate (?) and Liquid (Na₂O 44.0 Al₂O₃ 16.5 SiO₂			
1 and 2)       °C.       Solid and Liquid Phases         G       . 740 ± 5       Albite, quartz, sodium disilicate and liquid (Na₂O 21.5 Al₂O₂ 4.7 SiO₂ 73.8)         H       867± 3       Quartz, tridymite, albite and liquid (Na₂O 15 Al₂O₂ 9 SiO₂ 76)         M       1050±10       Albite, tridymite, mullite and liquid (Na₂O 7.8 Al₂O₃ 13.5 SiO₂ 78.7)         L       1470±10       Tridymite, cristobalite, mullite and liquid (Na₂O 2 Al₂O₃ 9 SiO₂ 89)         N       1104±3       Albite, mullite, corundum and liquid (Na₂O 11.2 Al₂O₃ 20.0 SiO₂ 68.8)         P       1063±5       Albite, nepheline, corundum and liquid (Na₂O 13.8 Al₂O₃ 23.8 SiO₂ 62.4)         R       1270±10       Nepheline, carnegieite, corundum and liquid (Na₂O 17.0 Al₂O₃ 29.5 SiO₂ 53.5)         T       732±5       Albite, nepheline, sodium disilicate and liquid (Na₂O 26.0 Al₂O₃ 12.5 SiO₂ 61.5)         G'       760±5       Nepheline, sodium disilicate, sodium metasilicate and liquid (Na₂O 37.4 Al₂O₃ 18.7 SiO₂ 43.9)         E'       915±5       Nepheline, carnegieite, sodium metasilicate, sodium orthosilicate (?) and Liquid (Na₂O 44.0 Al₂O₃ 16.5 SiO₂	(Figures	ture	
21.5 Ål <sub>2</sub> O <sub>3</sub> 4.7 SiO <sub>2</sub> 73.8)  H 867± 3 Quartz, tridymite, albite and liquid (Na <sub>2</sub> O 15 Al <sub>2</sub> O <sub>3</sub> 9 SiO <sub>2</sub> 76)  M 1050±10 Albite, tridymite, mullite and liquid (Na <sub>2</sub> O 7.8 Al <sub>2</sub> O <sub>3</sub> 13.5 SiO <sub>2</sub> 78.7)  L 1470±10 Tridymite, cristobalite, mullite and liquid (Na <sub>2</sub> O 2 Al <sub>2</sub> O <sub>3</sub> 9 SiO <sub>2</sub> 89)  N 1104±3 Albite, mullite, corundum and liquid (Na <sub>2</sub> O 11.2 Al <sub>2</sub> O <sub>3</sub> 20.0 SiO <sub>2</sub> 68.8)  P 1063±5 Albite, nepheline, corundum and liquid (Na <sub>2</sub> O 13.8 Al <sub>2</sub> O <sub>3</sub> 23.8 SiO <sub>2</sub> 62.4)  R 1270±10 Nepheline, carnegieite, corundum and liquid (Na <sub>2</sub> O 17.0 Al <sub>2</sub> O <sub>3</sub> 29.5 SiO <sub>2</sub> 53.5)  T 732±5 Albite, nepheline, sodium disilicate and liquid (Na <sub>2</sub> O 26.0 Al <sub>2</sub> O <sub>3</sub> 12.5 SiO <sub>2</sub> 61.5)  G' 760±5 Nepheline, sodium disilicate, sodium metasilicate and liquid (Na <sub>2</sub> O 32.0 Al <sub>2</sub> O <sub>3</sub> 10.1 SiO <sub>2</sub> 57.9) (Tilley)  F' 915±5 Nepheline, carnegieite, sodium metasilicate and liquid (Na <sub>2</sub> O 37.4 Al <sub>2</sub> O <sub>3</sub> 18.7 SiO <sub>2</sub> 43.9)  E' 955±5 Carnegieite, sodium metasilicate, sodium orthosilicate (?) and Liquid (Na <sub>2</sub> O 44.0 Al <sub>2</sub> O <sub>3</sub> 16.5 SiO <sub>2</sub>			Solid and Liquid Phases
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Too Al <sub>2</sub> O <sub>3</sub> 29.5 SiO <sub>2</sub> 53.5)  To 732 ± 5 Albite, nepheline, sodium disilicate and liquid (Na <sub>2</sub> O 26.0 Al <sub>2</sub> O <sub>3</sub> 12.5 SiO <sub>2</sub> 61.5)  Go 760 ± 5 Nepheline, sodium disilicate, sodium metasilicate and liquid (Na <sub>2</sub> O 32.0 Al <sub>2</sub> O <sub>3</sub> 10.1 SiO <sub>2</sub> 57.9) (Tilley)  For 915 ± 5 Nepheline, carnegieite, sodium metasilicate and liquid (Na <sub>2</sub> O 37.4 Al <sub>2</sub> O <sub>3</sub> 18.7 SiO <sub>2</sub> 43.9)  Eo 955 ± 5 Carnegieite, sodium metasilicate, sodium orthosilicate (?) and Liquid (Na <sub>2</sub> O 44.0 Al <sub>2</sub> O <sub>3</sub> 16.5 SiO <sub>2</sub>	P	$1063 \pm 5$	
(Na <sub>2</sub> O 26.0 Al <sub>2</sub> O <sub>3</sub> 12.5 SiO <sub>2</sub> 61.5)  G' 760 ± 5 Nepheline, sodium disilicate, sodium metasilicate and liquid (Na <sub>2</sub> O 32.0 Al <sub>2</sub> O <sub>3</sub> 10.1 SiO <sub>2</sub> 57.9)  (Tilley)  F' 915 ± 5 Nepheline, carnegieite, sodium metasilicate and liquid (Na <sub>2</sub> O 37.4 Al <sub>2</sub> O <sub>3</sub> 18.7 SiO <sub>2</sub> 43.9)  E' 955 ± 5 Carnegieite, sodium metasilicate, sodium orthosilicate (?) and Liquid (Na <sub>2</sub> O 44.0 Al <sub>2</sub> O <sub>3</sub> 16.5 SiO <sub>2</sub>	R	$1270 \pm 10$	
and liquid (Na <sub>2</sub> O 32.0 Al <sub>2</sub> O <sub>3</sub> 10.1 SiO <sub>2</sub> 57.9) (Tilley)  F' 915 ± 5 Nepheline, carnegieite, sodium metasilicate and liquid (Na <sub>2</sub> O 37.4 Al <sub>2</sub> O <sub>3</sub> 18.7 SiO <sub>2</sub> 43.9)  E' 955 ± 5 Carnegieite, sodium metasilicate, sodium orthosilicate (?) and Liquid (Na <sub>2</sub> O 44.0 Al <sub>2</sub> O <sub>3</sub> 16.5 SiO <sub>2</sub>	T	$732 \pm 5$	
liquid (Na <sub>2</sub> O 37.4 Al <sub>2</sub> O <sub>3</sub> 18.7 SiO <sub>2</sub> 43.9)  E'  955 ± 5 Carnegieite, sodium metasilicate, sodium orthosilicate (?) and Liquid (Na <sub>2</sub> O 44.0 Al <sub>2</sub> O <sub>3</sub> 16.5 SiO <sub>2</sub>	Gʻ	760 ± 5	Nepheline, sodium disilicate, sodium metasilicate and liquid (Na <sub>2</sub> O 32.0 Al <sub>2</sub> O <sub>2</sub> 10.1 SiO <sub>2</sub> 57.9)
E' 955 ± 5 Carnegieite, sodium metasilicate, sodium orthosilicate (?) and Liquid (Na <sub>2</sub> O 44.0 Al <sub>2</sub> O <sub>3</sub> 16.5 SiO <sub>2</sub>	F′	915 ± 5	
	E'	955 ± 5	Carnegieite, sodium metasilicate, sodium orthosilicate (?) and Liquid (Na <sub>2</sub> O 44.0 Al <sub>2</sub> O <sub>3</sub> 16.5 SiO <sub>2</sub>

"β-Al<sub>2</sub>O<sub>3</sub>" was present as crystals in addition to corundum but the former (whatever may be its composition) was always metastable and disappeared on long heatings. Difficulties were encountered in studying compositions in the region of the field labeled "sodium orthosilicate?" in Fig. 1. Owing to the volatility of soda in this region, difficulty in removing CO<sub>2</sub> from melts (made from Na<sub>2</sub>CO<sub>3</sub>, Al<sub>2</sub>O<sub>3</sub> and SiO<sub>2</sub>), and attack of the platinum containers by the melts, no precise phase-equilibrium measurements were possible. Close determination of the optical properties of the crystals was impossible and we could not demonstrate that the crystals obtained were undoubtedly sodium orthosilicate.

Figure 2 shows the system Na<sub>2</sub>O—Al<sub>2</sub>O<sub>3</sub>—SiO<sub>2</sub> with isotherms. The temperatures and compositions of the binary

invariant points within the ternary system are given in Table I and similar data for the ternary invariant points are given in Table II.

#### THE SYSTEM K<sub>2</sub>O—Al<sub>2</sub>O<sub>3</sub>—SiO<sub>2</sub>.

The phase equilibrium relations in this ternary system are presented here by means of two diagrams (Figs. 3 and 4) and two tables (Tables III and IV).

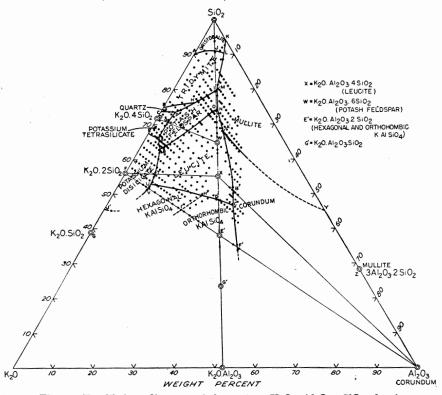


Fig. 3. Equilibrium diagram of the system K<sub>2</sub>O—Al<sub>2</sub>O<sub>3</sub>—SiO<sub>2</sub> showing compositions studied and the fields of the primary crystalline phases.

Figure 3 shows the fields of the several crystalline phases which appear on the liquidus surface. These fields are separated by boundary curves. Arrows on these curves indicate falling temperature and show the positions of maxima. Dots represent the comparisons which have been investigated. Tie lines divide the ternary system into sub-systems and are binary

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systems (at least in part) within the ternary system. Not all of the tie lines are shown in Figs. 3 and 4.

There are six binary systems within the ternary system and one tie line is shown which is partially binary. They are as follows:

- (1) Leucite—silica
- (2) Leucite—corundum
- (3) Potassium disilicate—leucite
- (4) KAlSiO<sub>4</sub>—leucite
- (5) Potassium disilicate—KAlSiO4
- (6) KAlSiO<sub>4</sub>—corundum
- (7) Potassium tetrasilicate—potash feldspar (partially binary)

Four ternary compounds appear in the system K<sub>2</sub>O—Al<sub>2</sub>O<sub>3</sub> -SiO<sub>2</sub> in addition to the solid phases which were found in the limiting binary systems K<sub>2</sub>SiO<sub>3</sub>—SiO<sub>2</sub><sup>9</sup> and Al<sub>2</sub>O<sub>3</sub>—SiO<sub>2</sub>.<sup>10</sup> Potash feldspar (K2O.Al2O3.6SiO2 or KAlSi3O8) melts incongruently at 1150±20° C. to leucite (X of Fig. 3) and a liquid of composition O (Fig. 3) and therefore its composition W (Fig. 3) does not lie in its own field (RSQPHIMNO of Fig. 3). The tiny crystals of potash feldspar obtained in melts in these studies did not permit a decision as to whether they are orthoclase or microcline. Leucite (K2O.Al2O3.4SiO2 or KAlSi<sub>2</sub>O<sub>6</sub>) melts congruently at 1686±5° C. and shows an inversion somewhat above 600° C.11 The compound K2O.-Al<sub>2</sub>O<sub>3</sub>.2SiO<sub>2</sub> (or KAlSiO<sub>4</sub>) has several crystalline forms. Only two were encountered at the temperatures between the beginning of melting and the liquidus in this system, a hexagonal form stable below about 1540° C12 and an orthorhombic form stable from this temperature to its congruent melting point not located exactly because of the high temperature but probably somewhat above 1750° C. The compound K<sub>2</sub>O.Al<sub>2</sub>O<sub>3</sub>. SiO<sub>2</sub> (or K<sub>2</sub>Al<sub>2</sub>SiO<sub>6</sub>) has been prepared by Weyberg, <sup>13</sup> using kaolin and potassium chromate as a flux. Because of

<sup>&</sup>lt;sup>6</sup> Kracek, F. C., Bowen, N. L., and Morey, G. W.: 1937, J. Phys. Chem., 41, 1183-1193.

<sup>&</sup>lt;sup>10</sup> Bowen, N. L., and Greig, J. W.: 1924, J. Amer. Ceram. Soc., 7, 238-254.

<sup>&</sup>lt;sup>21</sup> Bowen, N. L., and Schairer, J. F.: 1929, AMER. JOUR. Sci., (5) 18, 301-312.

<sup>&</sup>lt;sup>12</sup> Bowen, N. L.: 1917, AMER. JOUR. Sci., (4) 43, 116-119.

<sup>&</sup>lt;sup>13</sup> Weyberg, Z.: 1908, Centralblatt Min., pp. 326-330.

its high melting point, an attempt to prepare this compound in homogeneous form from a melt of its own composition was not successful. When the composition (made by mixing KHCO<sub>3</sub>, Al<sub>2</sub>O<sub>3</sub>, and SiO<sub>2</sub>) after several preliminary alternate

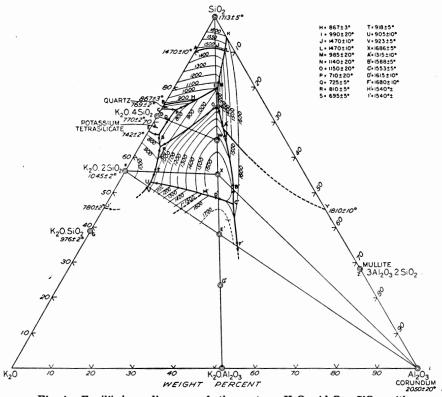


Fig. 4. Equilibrium diagram of the system K<sub>2</sub>O—Al<sub>2</sub>O<sub>3</sub>—SiO<sub>2</sub> with isotherms. (This supersedes a preliminary diagram given by Bowen: 1943, Jour. Amer. Ceram. Soc., 26, 296).

heatings at 1650° and crushing was heated to about 1710° C., it did not even sinter. Microscopic examination showed a large amount of this isotropic compound but the mixture still contained much undissolved alumina.

No solid solutions were encountered in the system  $K_2O$ — $Al_2O_3$ — $SiO_2$ . Some difficulties were experienced in obtaining the several forms of silica (cristobalite, tridymite, and quartz) in their respective temperature ranges of stability. In compositions in and near the binary system leucite—silica, no

crystals of tridymite were obtained and only cristobalite was formed; indeed, in all of the compositions in this binary system whose silica liquidus was below 1345°C. no crystallization could be achieved in anhydrous melts, but the relations could be readily obtained by extrapolation from data on ternary compositions not too close to this tie line, which is a locus of viscous melts. Unlike our experience in connection with the system Na<sub>2</sub>O—Al<sub>2</sub>O<sub>3</sub>—SiO<sub>2</sub>, where quartz crystallizes readily from appropriate compositions at appropriate temperatures, we were not able to crystallize quartz in the system K<sub>2</sub>O—Al<sub>2</sub>O<sub>3</sub>—SiO<sub>2</sub> from anhydrous melts of compositions which should show quartz as the primary phase. We always

Table III. Binary Invariant Points within the Ternary System  $K_2O-Al_2O_3-SiO_2$ .

Letter	Tempera-	
(Figures	ture	
3 and 4)	°C.	Solid and Liquid Phases
I	$990 \pm 20$	Potash feldspar, tridymite and liquid (K <sub>2</sub> O 9.8 Al <sub>2</sub> O <sub>8</sub> 10.7 SiO <sub>2</sub> 79.5 or leucite 45.6 silica 54.4)
J	$1470 \pm 10$	Tridymite, cristobalite and liquid (K <sub>2</sub> O 4.3 Al <sub>2</sub> O <sub>5</sub> 4.7 SiO <sub>2</sub> 91.0 or leucite 20.0 silica 80.0)
О	$1150\pm20$	Leucite, potash feldspar and liquid ( $K_2O$ 12.5 $Al_2O_3$ 13.5 $SiO_2$ 74.0 or leucite 57.8 silica 42.2)
Q	725 ± 5	Potassium tetrasilicate, potash feldspar and liquid (K <sub>2</sub> O 26.1 Al <sub>2</sub> O <sub>3</sub> 3.3 SiO <sub>2</sub> 70.6 or potassium tetrasilicate 82 potash feldspar 18)
T	918 ± 5	Potassium disilicate, leucite and liquid (K <sub>2</sub> O 36.9 Al <sub>2</sub> O <sub>2</sub> 7.4 SiO <sub>2</sub> 55.7 or potassium disilicate 68.3 leucite 31.7)
v	923 ± 5	Potassium disilicate, hexagonal KAlSiO <sub>4</sub> and liquid (K <sub>2</sub> O 40.6 Al <sub>2</sub> O <sub>8</sub> 7.7 SiO <sub>2</sub> 51.7 or potassium disilicate 76.1 KAlSiO <sub>4</sub> 23.9)
	about	
I'	1540	Hexagonal KAlSiO <sub>4</sub> , orthorhombic KAlSiO <sub>4</sub> and liquid (approximately K <sub>2</sub> O 35.6 Al <sub>2</sub> O <sub>3</sub> 19.0 SiO <sub>2</sub> 45.4 or potassium disilicate 41 KAlSiO <sub>4</sub> 59)
B'	$1588 \pm 5$	Leucite, corundum and liquid (K <sub>2</sub> O 19.9 Al <sub>2</sub> O <sub>3</sub> 29.3 SiO <sub>2</sub> 50.8 or leucite 92.2 corundum 7.8)
F′	$1680\pm10$	Orthorhombic KAlSiO <sub>4</sub> , corundum and liquid (K <sub>2</sub> O 27.4 Al <sub>2</sub> O <sub>5</sub> 37.7 SiO <sub>2</sub> 34.9 or KAlSiO <sub>4</sub> 92 corundum 8)
D'	1615 ± 10	Leucite, orthorhombic KAlSiO <sub>4</sub> and liquid (K <sub>2</sub> O 24.8 Al <sub>2</sub> O <sub>3</sub> 27.0 SiO <sub>2</sub> 48.2 or leucite 58.9 KAlSiO <sub>4</sub> 41.1)

Table IV.

Ternary Invariant Points in the System K<sub>2</sub>O—Al<sub>2</sub>O<sub>3</sub>—SiO<sub>2</sub>.

	J	v romos m one system mayor mayor story.
Letter (Figures	Tempera- ture	
3 and 4)		Solid and Liquid Phases
P	$710 \pm 20$	Potash feldspar, quartz, potassium tetrasilicate and liquid (K <sub>2</sub> O 22.8 Al <sub>2</sub> O <sub>3</sub> 3.7 SiO <sub>2</sub> 73.5)
Н	$867 \pm 3$	Quartz, tridymite, potash feldspar and liquid (K <sub>2</sub> O 17.0 Al <sub>2</sub> O <sub>3</sub> 6.8 SiO <sub>2</sub> 76.2)
M.	$985 \pm 20$	Potash feldspar, tridymite, mullite and liquid (K <sub>2</sub> O 9.5 Al <sub>2</sub> O <sub>3</sub> 10.9 SiO <sub>2</sub> 79.6)
L	$1470 \pm 10$	Tridymite, cristobalite, mullite and liquid ( $K_2O$ 2.4 $Al_2O_3$ 7.3 $SiO_2$ 90.3)
N	$1140\pm20$	Potash feldspar, leucite, mullite and liquid (K <sub>2</sub> O 12.2 Al <sub>2</sub> O <sub>3</sub> 13.7 SiO <sub>2</sub> 74.1)
A'	$1315 \pm 10$	Leucite, mullite, corundum and liquid (K <sub>2</sub> O 13.9 Al <sub>2</sub> O <sub>3</sub> 18.5 SiO <sub>2</sub> 67.6)
R	810 ± 5	Potash feldspar, leucite, potassium disilicate and liquid (K <sub>2</sub> O 32.1 Al <sub>2</sub> O <sub>3</sub> 5.3 SiO <sub>2</sub> 62.6)
s	695 ± 5	Potash feldspar, potassium tetrasilicate, potassium disilicate and liquid (K <sub>2</sub> O 30.4 Al <sub>2</sub> O <sub>3</sub> 3.2 SiO <sub>2</sub> 66.4)
U	905 ± 10	Leucite, hexagonal KAlSiO <sub>4</sub> , potassium disilicate and liquid (K <sub>2</sub> O 39.3 Al <sub>2</sub> O <sub>3</sub> 7.8 SiO <sub>2</sub> 52.9)
	about	
Η′	1540	Hexagonal KAlSiO <sub>4</sub> , orthorhombic KAlSiO <sub>4</sub> , leucite and liquid (approximately K <sub>2</sub> O 28.5 Al <sub>2</sub> O <sub>3</sub> 22.0 SiO <sub>2</sub> 49.5)
C′	1553 ± 5	Leucite, orthorhombic KAlSiO <sub>4</sub> , corundum and liquid (K <sub>2</sub> O 22.1 Al <sub>2</sub> O <sub>8</sub> 31.3 SiO <sub>2</sub> 46.6)

obtained the metastable tridymite liquidus. As in the system  $Na_2O-Al_2O_3-SiO_2$ , we found that, in compositions in the system  $K_2O-Al_2O_3-SiO_2$  which lie in the field where  $Al_2O_3$  is the primary phase, only corundum was present at liquidus temperatures. In some compositions " $\beta$ - $Al_2O_3$ " was present as crystals in addition to corundum, but the former (whatever may be its composition) was always metastable and disappeared on long heatings.

Figure 4 shows the system  $K_2O-Al_2O_3-SiO_2$  with isotherms. The temperatures and compositions of the binary invariant points within the ternary system are given in Table III and similar data for the ternary invariant points are given in Table IV.

#### SUMMARY.

The phase equilibrium relations in the ternary systems Na<sub>2</sub>O—Al<sub>2</sub>O<sub>3</sub>—SiO<sub>2</sub> and K<sub>2</sub>O—Al<sub>2</sub>O<sub>3</sub>—SiO<sub>2</sub> are presented by means of four diagrams. Temperature and composition data are given for eleven ternary invariant points and nine binary invariant points in the system Na<sub>2</sub>O—Al<sub>2</sub>O<sub>3</sub>—SiO<sub>2</sub> and for eleven ternary invariant points and ten binary invariant points in the system K<sub>2</sub>O—Al<sub>2</sub>O<sub>3</sub>—SiO<sub>2</sub>. The outstanding features of the two ternary systems are briefly presented. The very numerous data on which the diagrams are based and a full discussion of the preparation of the compositions studied, quenching data, the results and some of the applications will appear later.

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